



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		831104390	HEAD ASSEMBLY-Cylinder	1		
2		831151851	GASKET-Cylinder Head	1		
3	23	831221140	BUSHING-Valve Guide Repair	12		
4		831311210	SEAT-Valve-Intake	6		
5		831351320	SEAT-Valve-Exhaust	6		
6	10	831851440	BOLT-Cylinder Head	19		
7	10	831851450	BOLT-Cylinder Head	7		
8		832112340	COVER-Cylinder Head	1		
9		832131560	GASKET-Cylinder Head Cover	1		
10		831081100	CAP-Oil Filler	1		
11	10	839108351	BOLT-Cylinder Head Cover	8		
12		831108750	STUD-Nozzle Hold Down	12		
13	10	831110401	BOLT-Cylinder Head	6		
14		830912102	PLUG	1		
15	19	833914101	PLUG-Expansion	6		
16	19	833922107	PLUG-Expansion	6		
17	19	833924103	PLUG-Expansion	6		
18	19	833926102	PLUG-Expansion	6		
19	19	833930105	PLUG-Expansion	6		
20	19	833950103	PLUG-Expansion	1		
21	12	835412100	WASHER-Sealing	1		
22		830005080	BALL-Steel	1		